

# ON-FARM CONVERSION OF STRAW TO BIOENERGY – A VALUE ADDED SOLUTION TO GRASS SEED STRAW

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Perhaps the most contentious aspect of intensive grass seed production systems has been the management of post-harvest residues. Conflicts over possible adverse effects of smoke from field burning on human health and economic impacts of regulating burning on the grass seed industry have raged in courtrooms, legislatures, elections, and the mass media for decades. Because use of burning to dispose of grass seed and cereal straw throughout the Pacific Northwest (PNW) is now either banned or restricted in most areas, agricultural producers have actively sought cost-effective alternatives to burning. In higher rainfall regimes such as Oregon's Willamette Valley, thorough chopping of the full straw load in the dry, late summer facilitates its decomposition in the wet fall and winter while remaining compatible with high yields of quality seed. Growers using this method view retention of nutrients and building of soil organic matter as adequate trade-offs for the nuisance of chopping straw and somewhat greater problems controlling pests, particularly slugs and weeds. Other growers bale their residues for domestic use and overseas export as livestock feed and fodder, often receiving little more than the cost of baling. In collaboration with partners including the electrical power industry, researchers at the National Forage Seed Production Research Center have built a pilot plant in Spokane, WA, for conversion of grass seed straw to syn-gas, which can then be converted into electricity to be fed back into the regional power grid. The nominal size of the plant is 1,100 tons of straw per year, comparable to straw produced on a medium-sized PNW grass seed or cereal farm. Testing of the syn-gas generator is focusing on the impact of operating conditions on the carbon monoxide and hydrogen content of the syn-gas, and on gaseous and solid impurities that could damage the diesel engine powering the electrical generator.

Analysis of the geospatial distribution of straw from grass seed and cereal crops across the Pacific Northwest (PNW) indicates that optimally sited bioenergy conversion plants of 1,100 tons per year capacity should be able to obtain needed straw from within a radius of a very few miles, opening up the possibility of using farm-scale equipment such as forage choppers, wagons, silage blowers, and bunkers to handle the straw from the field to the syn-gas generator. The economic advantages of not needing to bale and truck the straw long distances will at least partially offset efficiencies of scale likely present in large plants operating at 100 or more times the capacity of the farm-scale unit.

Knowledge of the geospatial distribution of straw from grass seed and cereal production in the PNW is vital to the accuracy and reliability of feasibility studies comparing scales of operation of proposed bioenergy conversion plants. Because exist-

ing data on straw availability were limited to county-wide summaries, our first step in identifying optimum locations for straw-based bioenergy conversion plants was to map the location of all grass seed and cereal production in the PNW using remote sensing methods. For satellite imagery necessary for remote sensing classification, we used MODIS 16-day composite NDVI, 820 ft by 820 ft pixels, covering the periods from April 23 through August 29 in 2005, 2006, and 2007. Crop areas and yields per acre within counties were obtained from yearly USDA-NASS summary statistics for winter, spring, and durum wheat, barley, and oats. Areas and yields per acre for grass seed crops were primarily obtained from OSU Extension Service estimates within Oregon and USDA-NASS summaries in Idaho and Washington. Ground-truth data for the remote sensing classifications of the various cereals were derived from USDA-NASS National Crop Land Data layers (NLCD) covering southern Idaho in 2005, Washington in 2006, and the entire PNW in 2007. Ground-truth data for grass seed crops were a mixture of our in-house, western Oregon GIS and the NLCD. Once maps of field locations had been created, we converted them into straw yield maps by use of county-wide average per acre yields and harvest indices (ratios of seed or grain to total above-ground biomass), and then subtracting crop-specific estimates of residue requirements to protect soils from erosion. Larger quantities of straw were "left behind in the field" for annual crops such as winter wheat or Italian rye-grass than for perennial grasses whose crowns and roots help protect the undisturbed soil from erosion.

Our estimates of total available cereal and grass seed straw in the PNW (after subtracting amounts needed for soil erosion protection) were 7.7, 6.9, and 6.2 million tons in 2005, 2006, and 2007. We then used the individual year estimates and multi-year averages of available straw in procedures that identified the optimal locations for each new bioenergy plant, based on local density of straw and location of all previously sited plants. Each new plant was sited at the position of the maximum straw density over a neighborhood adequate to supply all the straw needed for plants with capacities of 1,100, 11,000, and 110,000 tons per year. The straw assigned to each new plant was then removed from the raster and the location of the maximum density of remaining straw recalculated.

Approximately 6,200 farm-scale plants (1,100 tons per year capacity) distributed across landscape would be required to convert all the available straw in the PNW into bioenergy. Approximately 620 of the medium-sized plants (10 X larger capacity than the farm-scale ones) would be needed to process all the available straw (Figure 1). The bioenergy conversion plants in both figures are coded to denote the range from which

straw would need to be gathered to meet plant capacity. The (dark blue) asterisks show the locations of the first 20% of plants that would be built if minimizing distance from field to plant was the sole criteria in deciding where plants should be built. The first 11,000 ton per year plant built could obtain all its straw from within a distance of only 1.2 miles, and the 124<sup>th</sup> plant (20% of 620) would only need a range of 2.5 miles to meet its straw needs. Relative to the distance required to supply straw to the first 10% of plants, a range of twice that distance was sufficient for 70% of the smallest sized plants, and 60% of the medium- and largest-sized ones. The final 20% of straw shown as (red) circles requires substantially greater collection distances for all plant sizes, and the last 10% is extremely hard to justify ever going after. Locations of the (dark blue) asterisks, (light blue) stars, and (green) crosses clearly show the regions across the PNW within which a straw-based bioenergy industry is most likely to initially develop. Maps of the 6,200 smallest-sized plants are not included in this document because they are extremely hard to read when printed at regular page size, but they tend to show a more egalitarian distribution of optimal locations across all production areas in the PNW. In contrast, the strongest regional differences in how far straw would have to be transported occurred for the largest-sized plants. Distribution of the 62 largest (110,000 tons per year) capacity plants (Figure 2) differs somewhat from that of the medium capacity plants (Figure 1), with the best 20% of sites (dark blue asterisks) for the largest plants all occurring in the Willamette Valley, except for one in the eastern Snake River Valley of southern Idaho. The next best locations (light blue stars) occur over a broader set of regions, including the Palouse and the Columbia Basin in eastern Washington.

One obvious concern with the methods we used to identify optimal plant locations is that they are based on a single estimate of production of cereals and grass seed crops. Because the specific crops grown within individual fields often change from year to year, a logical question is what impact this yearly variation has on the efficiency of plant siting. In other words, if plant locations are optimized for crop (and straw) distribution patterns of one year (e.g., 2005), how well do those locations function as centralized collection points for another year (e.g., 2006)? Since the bioenergy conversion plants are unlikely to be mobile, a relatively simple way to evaluate the impact of yearly variation in cropping patterns was to measure how much straw was available around plants whose locations and collection distances were optimized for one year when a second year's straw distribution was assumed. Practical limitations in programming methods used to optimize plant locations caused some variability to exist in amount of straw present within the defined ranges around each plant even when the same year was used to define locations (and ranges) and measure straw availability. Using the coefficient of variability (CV) of the straw availability at each plant for the "same year" analysis as the standard, a ratio of the CVs can be calculated showing how much less stable the straw supply would be in some other year compared to the one used to locate the plants. The worst combination we found was when medium-sized

plants were located based on 2007 straw distribution and tested using 2005 straw distribution, with a CV ratio of 11.6 X (Table 2). The smallest CV ratios occurred when the 3-year average straw distribution was used to define plant locations, with ratios for 2005, 2006, and 2007 ranging from 1.7 to 2.2 X for the smallest plants, 2.6 to 3.9 X for the medium sized plants, and 1.5 to 2.2 X for the largest plants. The individual CVs generally followed a pattern of slowly decreasing with increasing plant size, with mean CVs for all combinations of years-defining and year-testing straw availability averaging 50.0, 32.3, and 27.1% for the smallest-, medium-, and largest-sized plants.

In a "young" straw as bioenergy industry, yearly variation in cropping practices and straw yields around individual plants will merely generate small changes in the distance that will have to be included to supply sufficient straw to support the plant. In a "mature" bioenergy industry, the yearly variations will likely also impact how close to full capacity the plants can operate and the prices paid for straw. The largest scale straw to bioenergy plants currently under development in the Willamette Valley are designed to utilize 160,000 tons per year. A plant that large would only need 2.3% of the total available straw in the PNW. As a consequence, there is ample opportunity for market forces to determine how much straw will continue to be exported as livestock feed, how much will be converted into electricity and other energy products, and what mix of small-scale, on-farm and large-scale, industrial park bioenergy projects will operate to convert the straw into bioenergy.

Table 1. Average distances required to provide sufficient straw to supply 1100, 11000, and 110000 tons per year nominal capacity straw conversion plants by state for each 10 percentile increment in total straw assigned using 3-year average density of available straw to define optimal plant sites.

State	Incremental Percentiles of Total Available Straw Assigned to Optimal Plant Site Locations									
	10%	20%	30%	40%	50%	60%	70%	80%	90%	100%
Average Range Required for Adequate Straw to Meet Plant Capacity (miles)										
1,100 tons per year capacity										
Idaho	0.7	0.9	1.1	1.1	1.2	1.3	1.4	1.8	3.0	19.4
Oregon	0.6	0.7	0.9	0.9	1.1	1.2	1.3	1.5	2.1	11.9
Washington	0.9	1.1	1.1	1.2	1.3	1.5	1.7	2.5	3.7	10.3
entire PNW	0.7	0.9	1.0	1.1	1.2	1.3	1.5	1.9	2.9	14.3
11,000 tons per year capacity										
Idaho	2.3	2.7	3.0	3.4	3.8	4.3	5.1	7.1	10.9	55.2
Oregon	1.4	1.7	1.9	2.2	2.5	3.0	3.6	4.6	6.9	24.6
Washington	2.9	3.2	3.4	3.7	4.3	5.1	6.2	7.6	11.2	41.3
entire PNW	2.2	2.5	2.7	3.0	3.4	4.1	4.8	6.3	9.6	40.3
110,000 tons per year capacity										
Idaho	8.7	10.2	10.9	11.2	15.7	17.1	18.0	28.8	61.0	171.8
Oregon	4.9	5.7	6.6	7.3	8.2	9.2	13.5	17.6	29.2	115.8
Washington	9.2	10.1	12.2	13.0	15.3	16.4	20.0	24.5	27.8	184.1
entire PNW	7.3	8.9	9.4	10.1	13.1	14.7	16.2	24.4	42.4	151.3

Table 2. Straw availability at plant site locations optimized for straw source year and nominal plant capacity and evaluated against 2005, 2006, 2007, and 3-year average straw density rasters.

Data source used to define plant site location series			Straw availability at defined plant site locations			
Year	Nominal plant capacity	Data source used in measuring straw availability	Mean	Standard deviation	CV	Ratio of standard deviation to that for site location data source
	(ton y <sup>-1</sup> )	(Raster year)	(1000 ton y <sup>-1</sup> )		(%)	
2005 <sup>†</sup>	1,100	2005 <sup>†</sup>	1.25	0.32	26.13	1.00
2005	1,100	2006	1.11	0.85	76.94	2.63
2006	1,100	2005	1.39	0.96	69.33	3.04
2006 <sup>†</sup>	1,100	2006 <sup>†</sup>	1.25	0.32	25.51	1.00
2007	1,100	2005	1.52	1.76	115.87	5.65
2007	1,100	2006	1.36	1.29	94.55	4.12
2007 <sup>†</sup>	1,100	2007 <sup>†</sup>	1.22	0.31	25.53	1.00
2007	1,100	3-y avg. <sup>†</sup>	1.37	0.97	71.12	3.12
3-y avg.	1,100	2005	1.33	0.60	44.66	2.09
3-y avg.	1,100	2006	1.19	0.49	40.61	1.70
3-y avg.	1,100	2007	1.07	0.64	59.67	2.24
3-y avg. <sup>†</sup>	1,100	3-y avg. <sup>†</sup>	1.20	0.29	23.77	1.00
Mean	1,100		1.28	0.65	50.00	2.11
2005 <sup>†</sup>	11,000	2005 <sup>†</sup>	11.92	2.91	24.41	1.00
2005	11,000	2006	10.58	4.91	46.34	1.69
2006	11,000	2005	12.09	5.05	41.80	2.71
2006 <sup>†</sup>	11,000	2006 <sup>†</sup>	10.82	1.86	17.22	1.00
2007	11,000	2005	12.95	9.95	76.85	11.61
2007	11,000	2006	11.59	7.02	60.56	8.19
2007 <sup>†</sup>	11,000	2007 <sup>†</sup>	10.42	0.86	8.23	1.00
2007	11,000	3-y avg.	11.65	5.47	46.97	6.39
3-y avg.	11,000	2005	11.68	3.51	29.97	3.64
3-y avg.	11,000	2006	10.46	2.54	24.20	2.63
3-y avg.	11,000	2007	9.39	3.79	40.33	3.94
3-y avg. <sup>†</sup>	11,000	3-y avg. <sup>†</sup>	10.52	0.96	9.14	1.00
Mean	11,000		11.12	3.67	32.31	3.04
2005 <sup>†</sup>	110,000	2005 <sup>†</sup>	129.79	33.65	25.93	1.00
2005	110,000	2006	115.33	37.50	32.51	1.11
2006	110,000	2005	139.63	53.24	38.13	1.53
2006 <sup>†</sup>	110,000	2006 <sup>†</sup>	124.88	34.89	27.94	1.00
2007	110,000	2005	135.47	61.57	45.45	5.78
2007	110,000	2006	121.21	40.50	33.41	3.80
2007 <sup>†</sup>	110,000	2007 <sup>†</sup>	108.92	10.65	9.78	1.00
2007	110,000	3-y avg.	121.86	34.20	28.07	3.21
3-y avg.	110,000	2005	120.05	25.56	21.30	2.23
3-y avg.	110,000	2006	107.57	17.65	16.41	1.54
3-y avg.	110,000	2007	96.62	24.80	25.67	2.17
3-y avg. <sup>†</sup>	110,000	3-y avg. <sup>†</sup>	108.07	11.44	10.59	1.00
Mean	110,000		121.62	33.60	27.08	1.81

<sup>†</sup>Same data source used in defining plant site location series and measuring straw availability.

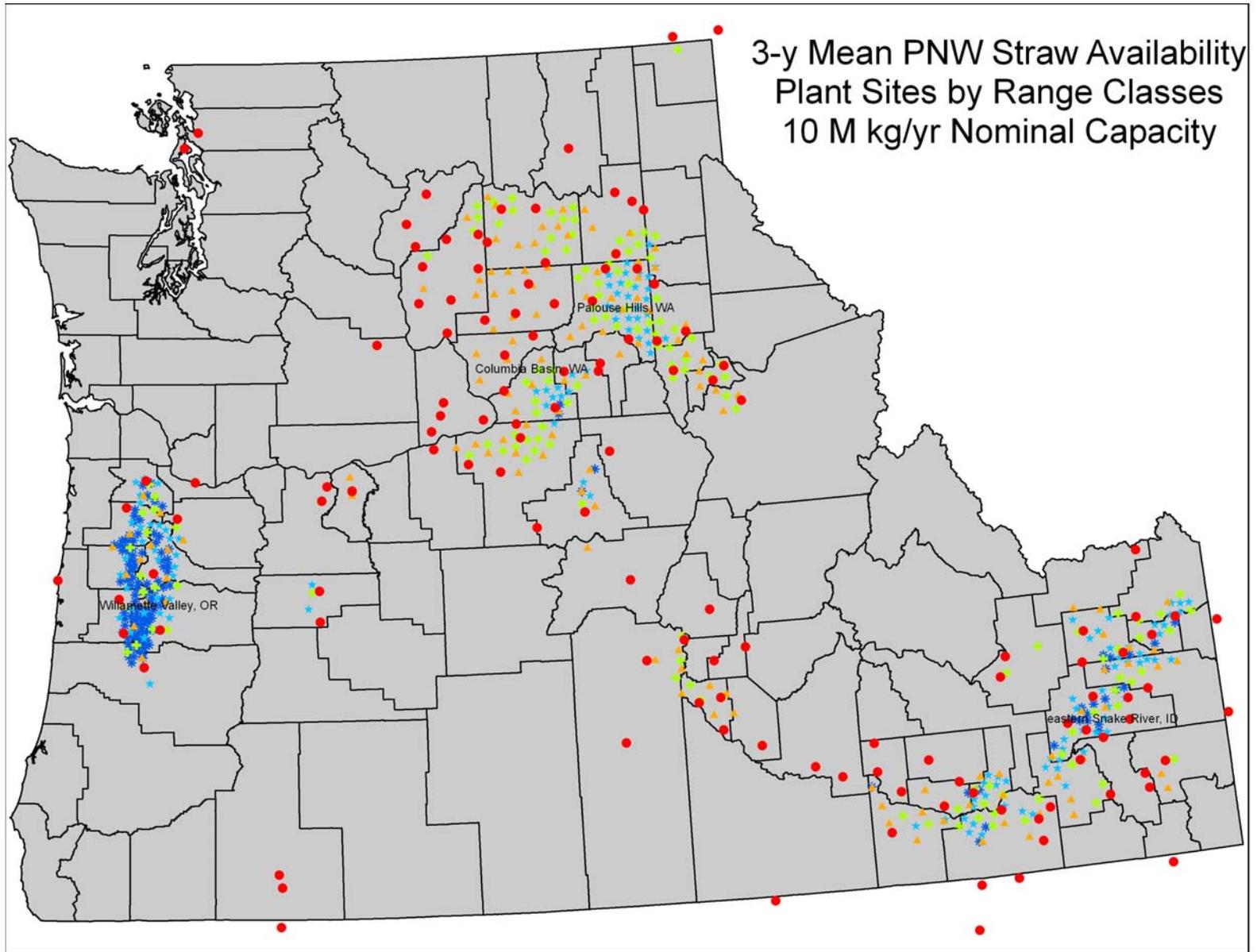


Figure 1. Optimized locations for 11,000 ton y<sup>-1</sup> capacity bioenergy plants based on 3-yr average straw availability. Symbols indicate quantiles of range required to supply straw, with dark blue asterisks, light blue stars, green crosses, orange triangles, and red circles donating 1.2 to 2.5, 2.5 to 3.7, 3.7 to 4.3, 4.3 to 7.5, and 7.5 to 373 miles. County boundaries are outlined.

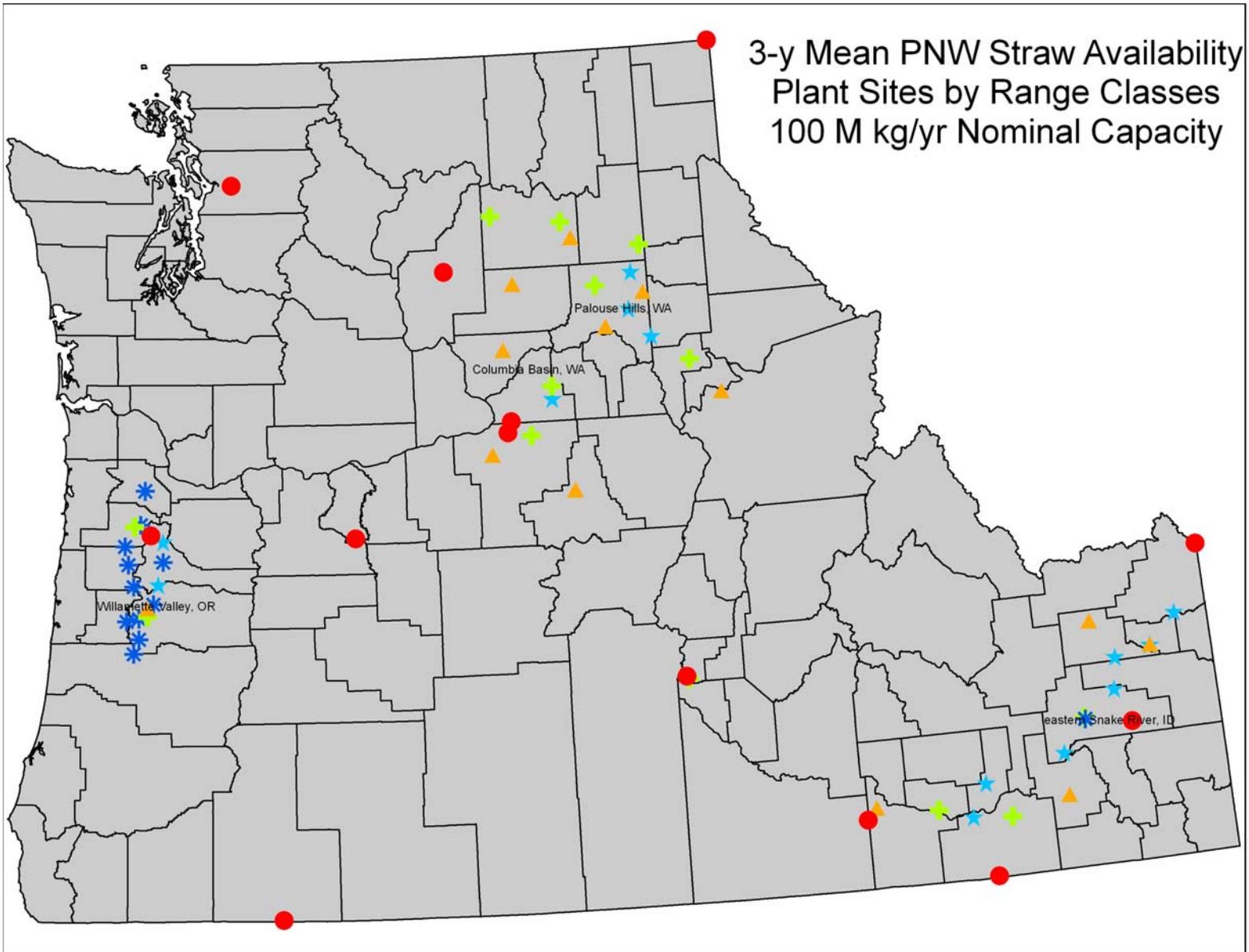


Figure 2. Optimized locations for 110,000 ton y<sup>-1</sup> capacity bioenergy plants based on 3-yr average straw availability. Symbols indicate quantiles of range required to supply straw, with dark blue astericks, light blue stars, green crosses, orange triangles, and red circles donating 5 to 9, 9 to 12, 12 to 17, 17 to 29, and 29 to 303 miles. County boundaries are outlined.